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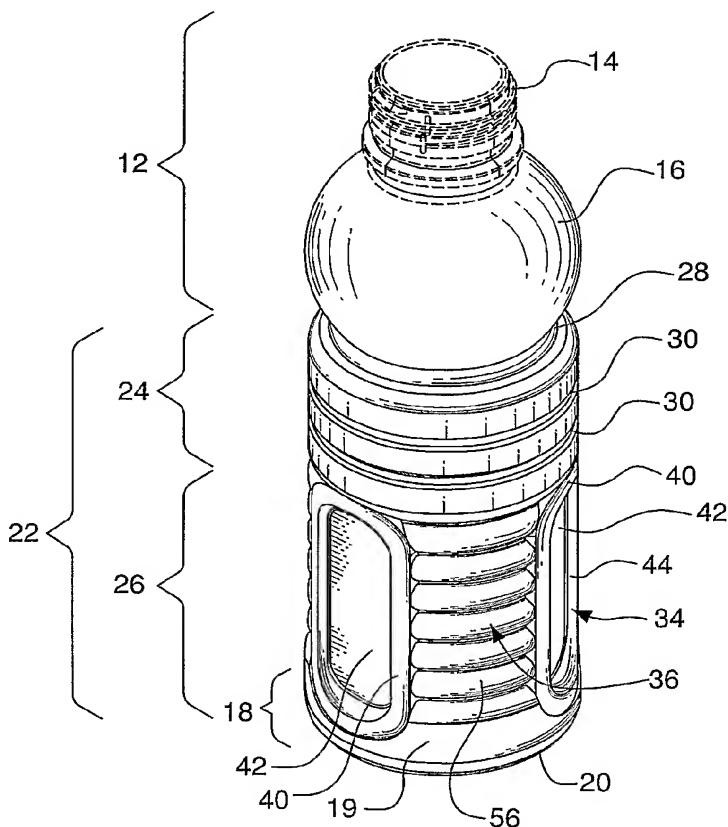
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(54) Title: **HOT-FILL BOTTLE HAVING FLEXIBLE PORTIONS**



(57) Abstract: A flexible hot fill container includes a body having a label portion and a flex portion. The flex portion includes flex panels and support structure fields. Both the support structure fields and flex panels deform inwardly upon vacuum conditions. Recess sidewalls in the flex panels provide support.

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